

# P9400 Semi-Closed Cell Crushed EPDM/EPT Sealer

### TECHNICAL DATA

- Soft lightweight foam gasket seals out dust, wind, water and noise
- Superior resistance to aging, chemicals and weather (cold/heat)
- Excellent as joint/space filling materials
- Minimizes or eliminates vibration
- Available with or without acrylic/rubber PSA
- Complies with Toyota TSK 6505G-2A1, Plastic Substrates

#### **Product Description**

P9400 combines the flexibility of open cell foam with the outstanding sealing qualities of closed cell foam. It is extremely soft, lightweight and compressible which makes it ideal for filling joints and spaces. P9400 can be specified with or without an Acrylic/Rubber adhesive. It meets several automotive specifications including MS-AY550 &TSK6505G-2A.

#### **Applications**

Air sealing

- Weather stripping
- HVAC sealing
- Gasketing

- Water-proofing
- Mounting

- Thermal insulation
- Vibration isolation

STANDARD ROLL SIZE	SERIAL NUMBER	THICKNESS	LENGTH
All rolls available in widths from 3/16" to 54"	P9406	1/16"	100′
	P9412	1/8"	50'
	P9418	3/16"	50'
	P9425	1/4"	50'
PHYSICAL PROPERTIES	PROPERTY	SPECIFICATION	TEST METHOD
	Grade	1A0	ASTM D 1056-00
	Density (pcf)	4-8	ASTM D 1056
	25% CFD (psi)	1 max	ASTM D 1056
	50 CFD (psi)	0.3 - 1.4	ASTM D 1056
	50% Compression Set (%)	10 max	ASTM D 1056
	Tensile Strength (psi)	20 min	ASTM D 412
	Elongation (%)	200	ASTM D 412
	Tear Resistance (ppi)	4 min	ASTM D 624
	Flame Resistance	Pass Pass HBF-1 @ 0.3 cm	FMVSS 302 UL 50 UL 94 Recognized
	Upper Service Temp (°F)	250	
	Lower Service Temp (°F)	-67	



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#### **Application Notes**

Thoroughly clean contact surface before use. Once tape has been applied, it cannot be removed and reused. Therefore, position tape carefully, assuring that it is in contact with all surfaces. If tape is misaligned, remove used unit, discard and repeat application with new unit. Test product for system compatibility as individual application conditions can impact results. Pres-On does not assume any responsibility or liability for any advice furnished by it, or for the performance or results of any installation or use of the product(s) or any final product into which the product(s) may be incorporated by the purchaser and/or user. The purchaser and/or user should perform its own tests to determine the suitability and fitness of the product(s) for the particular purpose desired in any given situation.

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